International Application No
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According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) IPC 7 B22F B23K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ, COMPENDEX

Category °	Citation of document, with indication, where appropriate, of the	e relevant passages	Relevant to claim No.	
X	US 6 391 251 B1 (KEICHER DAVID 21 May 2002 (2002-05-21) column 5, line 56 - column 6, column 6, line 66 - column 7, column 13, line 13 - column 14 column 15, line 46 - line 59 column 16, line 32 - line 49 column 18, line 22 - column 19 column 25, line 52 - line 62 column 28, line 26 - column 29 figures 3,4,6-11,27-33,42-45	line 26 last line , line 3	1-3,6, 9-14, 16-19, 21,24-30, 4,5,22	
Further documents are listed in the continuation of box C. Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filling date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filling date but later than the priority date claimed Date of the actual completion of the international search 29 August 2005 Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo ni, Fax: (+31-70) 340-3018		"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family Date of mailing of the international search report		
		05/09/2005 Authorized officer		
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C.(Continua	ation) DOCUMENTS CONSIDERED TO BE RELEVANT	
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•	abstract paragraph '0017! paragraph '0036! - paragraph '0045! paragraph '0051! paragraph '0080! - paragraph '0106! figures	
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